



U.S. Department
of Transportation
**Research and
Special Programs
Administration**

400 Seventh St., S.W.
Washington, D.C. 20590

JAN 9 2001

DOT-E 12162
(SECOND REVISION)

EXPIRATION DATE: December 31, 2002

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: U.S. Department of the Army (DOD)
Alexandria, Virginia
2. PURPOSE AND LIMITATION:
 - a. This exemption authorizes the transportation in commerce of certain non-DOT specification cylinders containing Division 2.2 materials for use in the Advanced Seal Delivery System (ASDS). This exemption provides no relief from any Hazardous Materials Regulation (HMR) other than as specifically stated herein.
 - b. The safety analyses performed in development of this exemption only considered the hazards and risks associated with transportation in commerce.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 172.301(c) in that cylinders are exempt from the marking requirements and § 173.301(d)(1) in that the prescribed manifolded cylinders are not equipped with individual pressure relief devices; §§ 173.302(a) and 175.3 in that the prescribed cylinders are not authorized except as specified herein.
5. BASIS: This exemption is based on the application of the Department of the Army (DOD) dated October 25, 2000, submitted in accordance with § 107.109.

JAN 9 2001

Continuation of DOT-E 12162 (2nd rev.)

Page 2

6. HAZARDOUS MATERIALS (49 CFR § 172.101):

Proper Shipping Name -- Hazardous Materials Description	Hazard Class/ Division	Identi- fication Number	Packing Group
Oxygen, compressed	2.2	UN1072	N/A
Air, compressed	2.2	UN1002	N/A

7. SAFETY CONTROL MEASURES:

a. PACKAGING - Packagings prescribed are non-DOT specification seamless steel cylinders with integral forged heads and end plugs on both ends. Cylinders and end plugs must be designed and constructed in accordance with MIL-F 22606 and with NAVSEA drawings 515-6391078 and 515-6391075 on file with the Office of Hazardous Materials and Exemptions (OHMEA). Cylinders are manifolded and are permanently installed as part of the ASDS compressed gas system. Cylinders have a maximum volume of 6 cubic feet and maximum service pressure of 4,500 psig. Cylinders are not equipped with pressure relief devices.

b. TESTING - Cylinders must be requalified using ultrasonic or acoustic emission testing at an interval no greater than every 6 years in accordance with the requirements of NAVSEA document S9086-SY-STM-010/CH-551R2 on file with the OHMEA.

c. OPERATIONAL CONTROL - Emergency response information provided with the shipment and available via an emergency response telephone number must indicate that the cylinders are not fitted with pressure relief devices and provide appropriate guidance in case of fire.

8. SPECIAL PROVISIONS:

a. A person who is not a holder of this exemption who receives a package covered by this exemption may reoffer it for transportation provided no modifications or changes are made to the package and it is reoffered for transportation in conformance with this exemption and the HMR.

JAN 9 2001

Continuation of DOT-E 12162 (2nd rev.)

Page 3

b. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

c. MARKING - The marking requirement of § 172.301(c) is waived.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle, rail freight, cargo vessel, and cargo aircraft only.
10. MODAL REQUIREMENTS: A current copy of this exemption must be carried aboard each cargo vessel, aircraft or motor vehicle used to transport packages covered by this exemption. The shipper must furnish a copy of this exemption to the air carrier before or at the time the shipment is tendered.
11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:
 - o All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
 - o Registration required by § 107.601 et seq., when applicable.

Each "hazmat employee", as defined in § 171.8, who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this exemption, including display of its number, when the exemption has expired or is otherwise no longer in effect.

12. REPORTING REQUIREMENTS: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In

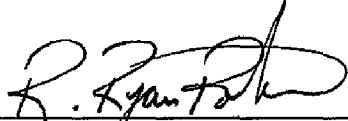
JAN 9 2001

Continuation of DOT-E 12162 (2nd rev.)

Page 4

addition, the holder(s) of this exemption must inform the AAHMS, in writing, of any incident involving the package and shipments made under the terms of this exemption.

Issued in Washington, D.C.:



JAN 9 2001

for Robert A. McGuire
Associate Administrator
for Hazardous Materials Safety

(DATE)

Address all inquiries to: Associate Administrator for
Hazardous Materials Safety, Research and Special Programs
Administration, Department of Transportation, Washington, D.C.
20590.

Attention: DHM-31.

The original of this exemption is on file at the above office.
Photo reproductions and legible reductions of this exemption
are permitted. Any alteration of this exemption is prohibited.

PO: CWFREEMAN/sdc